



# Chevy Small Block Long Water Pump Alternator Bracket

## Part# 20180

Revised 9-12-07

Install all parts as shown, Tighten alternator bracket to water pump bolts leaving all others slightly loose. Install proper belt type and length for your application. Be sure locking nuts on adjustment rod are loose. Turn adjustment rod to achieve proper belt tension. DO NOT over tighten. Be sure no more than 1/2" of thread is exposed on adjustment rod end.

On v-belts proper tension is achieved when there is approximately 1/2 inch of deflection on the longest span between pulleys.

Tighten all other bolts, Recheck belt tension after about 20 minutes running.

