



20111 Chevy Small Block Adjustable Power Steering Bracket

1. Mount bracket front plate 20111-A to power steering pump with two 3/8-16 x 1 1/4" HHS bolts and two .400 spacer tubes as shown, Leave loose for later pump adjustment.
2. Mount bracket back plate 20107-B to power steering pump with one 3/8-16 x 1" HHS bolts and washer between bracket and pump. Note: on pumps with mounting stud, stud must be removed.
3. Using Locktite #242 or equivalent attach pump bracket assembly to lower drivers side engine block using two 3/8-16 x 1 1/4" SHCS placing spacer block between bracket plates
4. Mount power steering pulley, Note: press-on pulleys require proper installation tool.
5. Adjust pump position and lock in place by tightening both front and rear bolts.

NOTE: For a keyway style power steering pump March Performance recommends using a 1971 Impala V-8 pump
 For a press-fit style power steering pump March Performance recommends using a 1977 Camaro V-8 2 hole pump

